

Date: Thursday, 17/08/2006 3:32:38 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SUPPORT
Job Number : 28241	
Estimate Number : 10546	
P.O. Number : N/A	Part Number : D30631
This Issue : 17/08/2006 S.O. No. : N/A	Drawing Number : D3063 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : _____	Due Date : 31/08/2006 Qty: 40 Um: Each
Checked & Approved By : _____	
Comment : Est:C 02-10.04 Re-format; Blank size change KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0625X02500	6061-T6 Bar .625" x 2.5"
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Comment: Qty.: 0.3588 f(s)/Unit Total: 14.3514 f(s)

6061-T6 Bar .625" x 2.5"

Material 6061-T6 (QQ-A-200/8 or QQ-A-225/8 or QQ-A-250/11) (M6061T6B0.625x2.500 or

M6061T6S.625)

Batch: 1115919 X 12

ml 06/08/20

40

2.0	SHEAR	SHEAR
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Comment: SHEAR

Cut blanks 4.000" x 2.500" x 0.625" thick

ml 06/08/20

40

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1-Machine per folio FA175 and Dwg D3063

2-Deburr & Tumble

ml 06/08/20

40

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 06/08/20

40

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

ml 06/08/21 x 40

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Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51404

SP 06/08/22

(20)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP 06.08.24

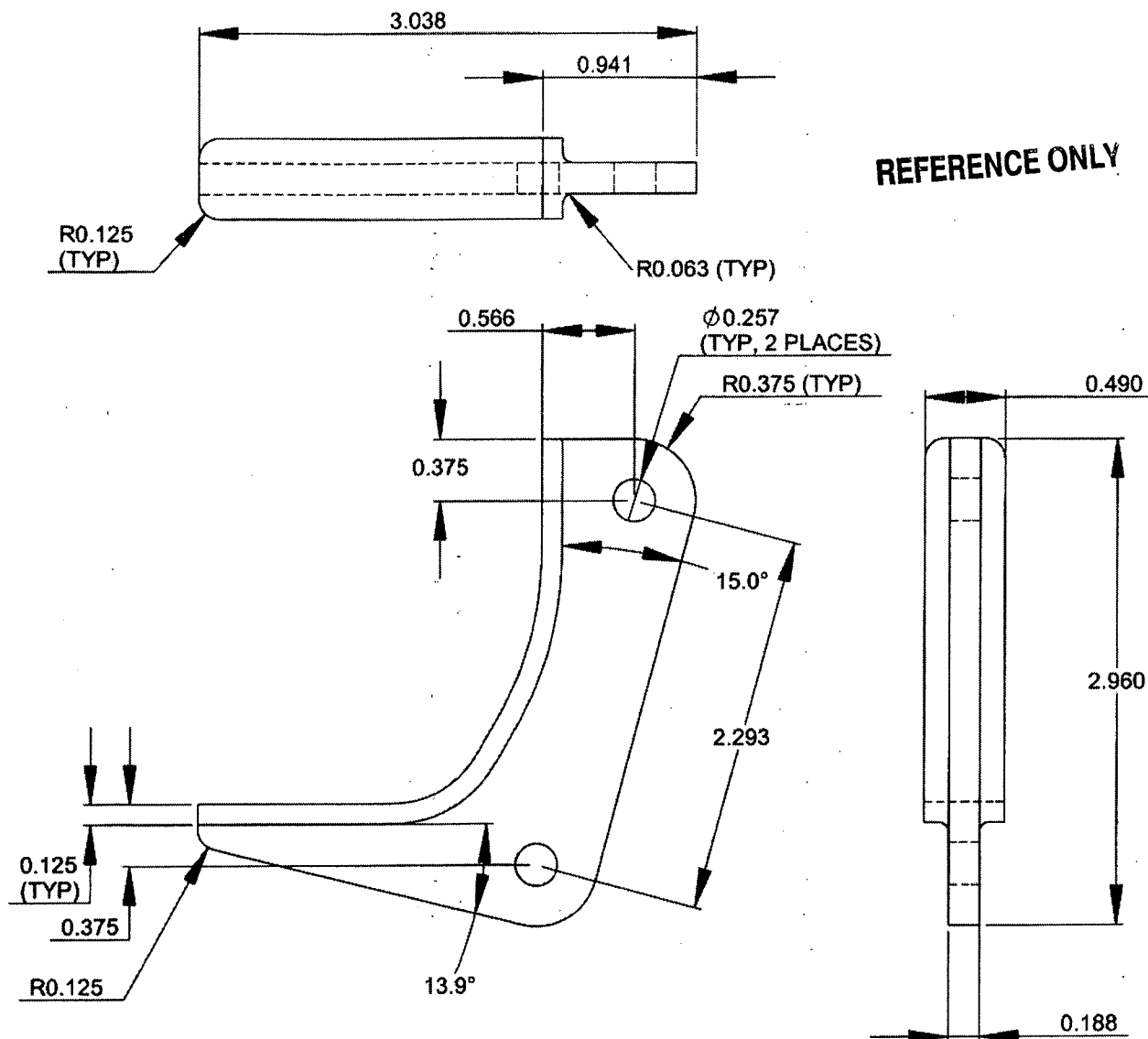
W 06/08/23

Job Completion



DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3063	REV. A SHEET 1 OF 1
DATE 02.09.10		TITLE SUPPORT	SCALE 1:1
A	02.09.10	NEW ISSUE	

RELEASED
02.09.20**D3063-1 SUPPORT**

- 1) MACHINE PER DWG FILE "D3063-1.SLDPRJT"
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR QQ-A-250/11)
(REF DART SPEC M6061T6B OR M6061T6S)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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